



Tap Magic Xtra-Thick Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 1/31/2025 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Tap Magic Xtra-Thick Cutting Fluid

1.2. Recommended use and restrictions on use

Recommended use : Cutting Fluid for Ferrous Metals
Restrictions on use : No data available

1.3. Supplier

The Steco Corporation
2330 Cantrell Road
Little Rock, AR 72202
USA
T 800-643-8026
steco@tapmagic.com

1.4. Emergency telephone number

Emergency number : 800-255-3924

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Hazardous to the aquatic environment – Acute Hazard Category 1	H400	Very toxic to aquatic life
Hazardous to the aquatic environment – Chronic Hazard Category 1	H410	Very toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects
Precautionary statements (GHS US) : P273 - Avoid release to the environment.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS US)

No additional information available

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc. (% w/w)
Tetradecane, chloro derivs.	CAS-No.: 198840-65-2	80-100
Distillates (petroleum), hydrotreated light naphthenic	CAS-No.: 64742-53-6	5-10

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor. If breathing stops, give artificial respiration.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell. Rinse mouth out with water.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: No known significant effects or critical hazards.
Symptoms/effects after skin contact	: No known significant effects or critical hazards.
Symptoms/effects after eye contact	: No known significant effects or critical hazards.
Symptoms/effects after ingestion	: Possible irritation of mucous membranes and digestive tract, nausea, vomiting.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a water jet since it may cause the fire to spread.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not considered flammable but may burn at high temperatures.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. Combustion products may include the following: carbon oxides (CO, CO2).

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : No action shall be taken without appropriate training or involving any personal risk. Ventilate spillage area. Mark out the contaminated area with signs and prevent access to unauthorized personnel. Prevent runoff from entering drains, sewers or waterways. Remove all sources of ignition.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Take up liquid spill into absorbent material. Collect all waste in suitable and labeled containers and dispose according to local legislation.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Keep away from sources of ignition - No smoking.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep away from food, drink and animal feeding stuffs. Keep container closed when not in use. Keep away from heat. Keep away from ignition sources (including static discharges).

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

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Distillates (petroleum), hydrotreated light naphthenic (64742-53-6)	
USA - OSHA - Occupational Exposure Limits	
Local name	Oil mist, mineral
OSHA PEL TWA	5 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Tetradecane, chloro derivs. (198840-65-2)	
No additional information available	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Wear protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Amber liquid.
Color : Amber
Odor : Characteristic
Odor threshold : No data available
pH : No data available
Melting point : No data available
Freezing point : No data available
Boiling point : No data available
Flash point : > 302 °F (150°C)
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : Not applicable.
Vapor pressure : No data available
Relative vapor density at 20°C : No data available
Relative density : 1.3

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Solubility	: Not soluble in water alone.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 1100 mm ² /s (40°C (104°F))
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidising.

9.2. Other information

VOC content : 2.5 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Incompatible materials. Keep away from ignition sources.

10.5. Incompatible materials

Strong bases. Strong acids. Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Distillates (petroleum), hydrotreated light naphthenic (64742-53-6)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 Inhalation - Rat	> 5 mg/l

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified

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STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: 1100 mm ² /s (40°C (104°F))
Likely routes of exposure	: Inhalation. Skin and eye contact.
Symptoms/effects after inhalation	: No known significant effects or critical hazards.
Symptoms/effects after skin contact	: No known significant effects or critical hazards.
Symptoms/effects after eye contact	: No known significant effects or critical hazards.
Symptoms/effects after ingestion	: Possible irritation of mucous membranes and digestive tract, nausea, vomiting.

SECTION 12: Ecological information

12.1. Toxicity

Distillates (petroleum), hydrotreated light naphthenic (64742-53-6)	
LC50 - Fish [1]	> 5000 mg/l
EC50 - Crustacea [1]	> 1000 mg/l
EC50 96h - Algae [1]	> 1000 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions and in accordance to local and regional legislation.
Sewage disposal recommendations	: Do not discharge into drains.

SECTION 14: Transport information


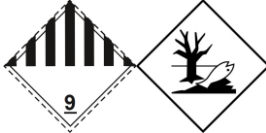


In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
3082	3082	3082	3082

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DOT	TDG	IMDG	IATA
14.2. Proper Shipping Name			
Environmentally hazardous substances, liquid, n.o.s. (Tetradecane, chloro derivs.)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetradecane, chloro derivs.)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetradecane, chloro derivs.)	Environmentally hazardous substance, liquid, n.o.s. (Tetradecane, chloro derivs.)
14.3. Transport hazard class(es)			
9	9	9	9
			
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

Canada

Distillates (petroleum), hydrotreated light naphthenic (64742-53-6)

Listed on the Canadian DSL (Domestic Substances List)

Tetradecane, chloro derivs. (198840-65-2)

Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

No additional information available

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SECTION 16: Other information

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Full text of hazard classes and H-statements	
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

NFPA health hazard

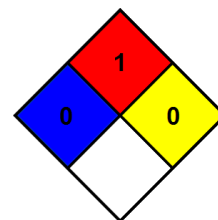
: 0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard

: 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health

: 0 Minimal Hazard - No significant risk to health

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

BW_Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.