UNID Co., Ltd.	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
Ulsan Plant	DOTACCIUM CADDONATE CALIA	Revised date : 2020.12.18
SDS-Prod-054(R1)	POTASSIUM CARBONATE-Solid	Page : 1/10

1. IDENTIFICATION

1. Product Name

1) Product Name: POTASSIUM CARBONATE - Solid

2) Other Name: Dipotassium carbonate, Potash, Pearl ash

2. Recommended Use and Restriction on Use

1) General use : Kali Soap •Kali Glass •Optical Glass Materials

dyeing •tannage •Photos •Analytical reagents, ingredients for

pharmaceuticals, Chemicals used for operations

2) Restriction on Use: Not available

3) Conforms to Food Chemicals Codex IV and E501(i)

3. Manufacturer/Distributor Information:

Manufacturer	Address	Emergency Phone No. :	Division in charge
UNID Co., Ltd.	142, Sanggae-ro, Nam-gu,	(TEL)+82-52-279-0000	Environmental
Ulsan Plant	Ulsan. Korea.	(FAX)+82-52-267-3814	Safety Team

Home Page: www.unid.co.kr

2. HAZARD IDENTIFICATION

1. GHS Classification

Physical Hazards	Health Hazards	Environmental Hazards
	Skin corrosion/irritation Cat. 2	
_	Serious eye damage/irritation Cat. 2	_
	Specific Target organ Toxicity(single	
	exposure) Cat. 3	

- 2. GHS label elements, including precautionary statements
 - 1) Hazard symbols



UNID Co., Ltd.	POTASSIUM CARBONATE-Solid	Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)		Page : 2/10

2) Signal word: Warning

3) Hazard statement

- -. H315 Causes skin irritation
- -. H319 Causes serious eye irritation
- -. H335 May cause respiratory irritation
- -. H336 May cause drowsiness or dizziness

4) Precautionary statement

	P264 Wash hands thoroughly after handling.
Prevention	P280 Wear protective gloves/protective clothing/eye protection/face protection.
T I GVGIIT TOIL	P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
	P271 Use only outdoors or in a well-ventilated area.
	P312 Call a POISON CENTER or doctor/physician if you feel unwell.
	P362 Take off contaminated clothing and wash before reuse.
	P302+P352 IF ON SKIN: Wash with plenty of soap and water.
	P332+P313 If skin irritation occurs: Get medical advice/attention.
	P337+P313 If eye irritation persists: Get medical advice/attention.
Response	P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position
	comfortable for breathing.
	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue
	rinsing.
	Specific Treatment : (See Section 4 of the SDS)
0.1	P405 Store locked up.
Storage	P403+P233 Store in a well-ventilated place. Keep container tightly closed.
	P501 Dispose of contents/container in accordance with local/regional/national/
Disposal	international regulation.

- 3. Other hazards which do not result in classification :
 - -. NFPA Grade (0~4 level) : Health-1, Flammability-0, Reactivity-0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Other name	CAS Number	Contents(%)
POTASSIUM CARBONATE	-	584-08-7	99.5%
WATER	-	7732-18-5	0.5%

Chemical Name	CAS NO	KE NO	UN NO	EN NO
POTASSIUM CARBONATE	584-08-7	TS7750000	-	209-529-3

UNID Co., Ltd.	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)	POTASSIUM CARBONATE-Solid	Page : 3/10

4. FIRST-AID MEASURES

1. Eye Contact :

- -. Immediately Lift eyelid and flush eyes with flowing water.
- -. Lift eyelid and completely remove materials. Ensure irrigation under eyelids by occasionally lifting the upper and lower lids.
- -. Transport to hospital, or doctor.
- -. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

2. Skin Contact:

- -. Remove contaminated clothing and shoes immediately.
- -. Flush skin and hair with running water (and soap if available).
- -. Seek medical attention in event of irritation.

3. Inhalation:

- -. If inhalation of fume or combustion, move to the fresh air.
- -. Go to where the fresh air and If you necessary, Conduct artificial respiration.
- -. If not breathing, give artificial respiration.
- -. If breathing is difficult, give oxygen.

4. Ingestion:

- -. Wash out mouse with water.
- -. If swallowed do NOT induce vomiting.
- -. Lay the patient down as head would be lower than body for suffocation prevention if occur vomiting.
- -. Get medical attention immediately.
- 5. Delayed and immediate effects and also chronic effects from short and long term exposure:
 - -. May cause eye, skin, respiratory irritation when exposed.
 - -. May cause lung effect of Long-term exposure to dust of high concentrations.
 - -. Ingestion may cause nausea, vomiting and stomach and severe digestive system irritation and burns.
 - -. Inhalation may cause respiratory irritation.
 - -. If contact with skin May cause irritation and Caustic effect is analogous to Potassium hydroxide.
 - -. If contact with eye May cause irritation and Caustic effect is analogous to Potassium hydroxide.
- 6. First-aid treatment and note to physician:
 - -. Treatment may vary with condition of victim and specifics of incident.

5. FIRE-FIGHTING MEASURES

1. Suitable (Unsuitable) extinguishing media :

UNID Co., Ltd.	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)	POTASSIUM CARBONATE—Solid	Page : 4/10

- -. Extinguishing media: Dry chemical powder, CO2, Water, foam.
- -. If large fire, use regular extinguishing media or flood with fine water spray.
- -. Unsuitable extinguishing media : Do not use water-jet.
- 2. Specific hazards arising from the chemical:
 - -. Non flammability.
 - -. Substance itself does not Burn but Decompose when heated may cause corrosive/toxic fume.
 - -. Fire risk can be ignored but Containers may rupture or explode if exposed.
 - -. Hazardous combustion product :

Thermal decomposition may produce gas or/and fume of Carbon dioxide, carbon monoxide, potassium oxide.

- 3. Special protection actions and equipments for fire-fighting:
 - -. Firefighters should wear self contained breathing apparatus and protective clothing.
 - -. If safe to do so, remove containers from path of fire.
 - -. If removal is impossible, cool containers and surrounding area with water.
 - -. Cool containers with flooding quantities of water until well after fire is out.
 - -. Do not allow run-off from fire fighting to enter drains or water courses.
 - -. Do not impervious water inside containers.

6. ACCIDENTAL RELEASE MEASURES

- 1. Personal precautions
 - -. Wear appropriate personal protective equipment and avoid inhalation or contact with eyes and skin.
 - -. Wear appropriate personal protective equipment(see section 8. EXPOSURE CONTROLS/PERSONAL PROTECTION).
 - -. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
 - -. Stop leak if you can do it without risk.
 - -. Keep unnecessary people away.
 - -. Ventilate leak areas.
 - -. Avoid dust formation.

Isolate of spilled material (Small spills; Adsorption of absorbent etc.)

- -. Possibly collect recoverable product (used for shovel or vaccum vehicle).
- -. Residue is neutralized for the acid.
- -. Move container to safe area from the leak area.
- -. Wear personal protect clothes, protective equipment.
- 2. Environmental precautions:
 - -. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers
 - -. If large spills, advise emergency services.
- 3. Methods and materials for containment and cleaning up

UNID Co., Ltd.	POTASSIUM CARBONATE-Solid	Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)		Page : 5/10

- 1) Small spills
 - -. Remove the spilled material.
 - -. Use to dry removal method and Suppression occurrence of dust.
- 2) Large spills
 - -. For disposal of spilled material in appropriate containers collected.
 - -. Wash spill area with plenty of water.

7. HANDLING AND STORAGE

1. Handling

- -. Wear appropriate personal protective equipment(see section 8. EXPOSURE CONTROLS /PERSONAL PROTECTION).
- -. Avoid contact with incompatible materials.
- -. Use in a well-ventilated area.
- -. Do not mixed storage and transportation of grocery, fodder, medicines, food.
- -. When handling, DO NOT eat, drink or smoke.
- -. Avoid breathing dust and contact with the eyes, skin.
- -. Wash hands with soap and water after handling.
- -. Minimize occurrence of dust and accumulation.

2. Storage Precautionary Statements

- -. Save and handle applicable laws and regulations.
- -. the original container should be stored.
- -. Store away from water or moisture and store in dry area(strong hygroscopic property).
- -. The container withstand for physical damage should be stored.
- -. Save in cool, dry and well ventilated place.
- -. Stored in airtight containers and Avoid contact with water and moistures.
- -. Absorption is the cause of the reduction of the concentration with Potassium Carbonate.
- -. Do not store with Volatile Organic Compounds. Product may discolor.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

1. Exposure Limits

- -. Exposure limit under ISHL(KOREA) : Not applicable
- -. ACGHIH limit : Not applicable
- -. Biological exposure limits: Not applicable

2. Engineering Controls

-. The use of local exhaust ventilation is recommended to control emissions near the source. Laboratory samples should be handled in a fumehood. Provide mechanical ventilation of confined spaces.

3. Personal Protective Equipment

1) Respiratory Protection:

UNID Co., Ltd.	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)	POTASSIUM CARBONATE-Solid	Page : 6/10

- -. Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum. Consider warning properties before use.
 - → Dust, mist, fume-purifying respiratory protection
 - → Any air-purifying respirator with a corpuscle filter of high efficiency
 - → Any respiratory protection with a electromotion fan(for dust, mist, fumepurifying)
- -. For Unknown Concentration or Immediately Dangerous to Life or Health
 - → Self-contained breathing apparatus(pressure-demand or other positive-pressure mode in combination)
 - → Supplied-air respirator with full facepiece

2) Eye protection:

- -. Wear primary eye protection such as splash resistant safety goggles with a secondary protection faceshield.
- -. Provide an emergency eye wash station and quick drench shower in the immediate work area.
- 3) Hand protection: Wear appropriate protective gloves.
- 4) Body protection: Wear appropriate protective cloth.

9. PHYSICAL AND CHEMICAL PROPERTIES

- 1. Appearance : Solid / Colorless or white
- 2. Odor: Odorless
- 3. Odor threshold: Not available
- 4. pH : 11.0 (0.02 M Solution)
- 5. Melting point / Freezing point : 1636° F (891°C) / Not available
- 6. Initial Boiling Point / Boiling Ranges : Decomposition / Not available
- 7. Flash point : Not available
- 8. Evaporation Rate: Not available
- 9. Flammability (solid, gas): Not available
- 10. Upper/Lower Flammability or explosive limits: Not available
- 11. Vapor pressure : Not available
- 12. Solubility: soluble(water)
- 13. Vapor density: Not available
- 14. Relative density : 2.428 (25°C) (Water=1)

UNID Co., Ltd.		Issue date : 2017.11.17
Ulsan Plant		Revised date : 2020.12.18
SDS-Prod-054(R1)	POTASSIUM CARBONATE—Solid	Page : 7/10

15. Partition coefficient of n-octanol/water: Not available

16. Autoignition Temp. : Not available (Not applicable)

17. Decomposition Temp. : Not available

18. Viscosity : : Not available19. Molecular weight : 138.21

10. STABILITY AND REACTIVITY

- 1. Stability
 - -. This material is stable under recommended storage at normal temperature and pressure.
- 2. Possibility of Hazardous Reaction
 - -. Polymerization: Will not occur.
- 3. Conditions to Avoid
 - -. Keep away from heat, flame, sparks and source of ignition.
- 4. Materials to Avoid
 - -. Avoid contact with Oxidants(Acids, nitrates, chlorine bleach, the chlorine used in pools).
 - -. Because the reaction with Aluminum, Fluoro, Magnesium, Silicon, Chlorine Trifluoride, Powder metal should be avoided.
- 5. Hazardous Decomposition Products:
 - -. Carbon compounds, potassium and it's compound.

11. TOXICOLOGICAL INFORMATION

- 1. Information of Exposure route:
 - 1) (Respiratory tract): May cause respiratory irritation.
 - 2) (Oral): Not Classified.
 - 3) (Eye ·Skin) : Causes serious eye irritation, Causes skin irritation.
- 2. Delayed and immediate effects and also chronic effects from short and long term exposure
 - 1) Acute Toxicity:
 - -. Oral Toxicity: LD50 > 2000mg/kg b.w.(Rat)
 - -. Dermal Toxicity: Not available
 - -. Inhalation Toxicity: Not available
 - 2) Skin corrosion/irritation:
 - -. Irritation is observed.

UNID Co., Ltd. Ulsan Plant	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
	POTASSIUM CARBONATE-Solid	Revised date : 2020.12.18
SDS-Prod-054(R1)		Page : 8/10

- 3) Serious eye damage/irritation:
- -. Irritation is observed.
- 4) Respiratory sensitization: Not available
- 5) Skin sensitization:
- -. In the intracutaneus skin sensitisation test, allergic skin reactions is not observed.
- 6) Carcinogenicity: Not applicable
- 7) Germ cell mutagenicity:
- -. Ames test : Negative
- -. Gene mutation(mammalian cell gene mutation assay) : Negative
- -. Chromosome aberration(mammalian chromosome aberration test): Negative
- 8) Reproductive toxicity:
- -. No adverse effects were observed in the reproductive sturdy using the rats for high concentration.
- 9) Specific Target organ Toxicity(single exposure) :
- -. May cause respiratory irritation.
- 10) Specific Target organ Toxicity(repeated exposure) :
- -. No adverse effects are observed in the repeated exposure sturdy using the rodents.
- 11) Aspiration hazard: Not available

12. ECOLOGICAL INFORMATION

- 1. Ecotoxicity:
 - -. Acute aquatic toxicity
 - •Fish : LC50=68mg/L, 96hr, Oncorhynchus mykiss
 - •Daphnia magna : EC50=430mg/L, 48hr, Daphnia magna(non-GLP)
 - •Algal : Not available
- 2. Persistence and degradability: Not available
- 3. Bioaccumulation: Not available
- 4. Mobility in soil: Not available
- 5. Other adverse effects: Not available

13. DISPOSAL CONSIDERATIONS

- 1. Disposal methods:
 - -. The user of this product must properly characterize the waste/container generated from the use of this product in accordance with all applicable federal, state and/or local

UNID Co., Ltd. Ulsan Plant	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
	POTASSIUM CARBONATE-Solid	Revised date : 2020.12.18
SDS-Prod-054(R1)		Page : 9/10

laws and regulations in order to determine the proper disposal of the waste in accordance with all applicable federal, state and/or local laws and regulations.

- 2. Special precautions for disposal
 - -. The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.
 - -. Dispose of waste in accordance with local regulation.

14. TRANSPORT INFORMATION

- 1. UN Number: Not regulated for transport of dangerous goods
- 2. UN Proper Shipping name: Not applicable
- 3. Transport hazard class(es): Not applicable
- 4. Packing group: Not applicable
- 5. Sea pollutants: Not applicable
- 6. Special precautions for user related to transport or transportation measures:
 - -. EmS FIRE SCHEDULE : Not applicable
 - -. EmS SPILLAGE SCHEDULE : Not applicable

15. REGULATORY INFORMATION

- 1. ISHL(The industrial Safety and Health Law in Korea) : Not applicable
- 2. Chemical Control Act in Korea(CCA in Korea): Not applicable
- 3. Dangerous goods Safety Management Law in Korea : Not applicable
- 4. Waste Management Law in Korea : Not applicable
- 5. Other regulations
 - 1) US REGULATIONS:
 - -. CERCLA section 103 (40 CFR 302.4) : Not regulated
 - -. SARA section 302 (40 CFR 355.30) : Not regulated
 - -. SARA section 304 (40 CFR 355.40) : Not regulated
 - -. SARA Hazard Categories, SARA section 311/312 (40 CFR 370.21)

ACUTE: YES
CHRONIC: NO
FIRE: NO
REACTIVE: NO
SUDDEN RELEASE: NO

- -. SARA section 313 (40 CFR 372.65): Not regulated -. OSHA regulation (29 CFR 1910.119): Not regulated
- -. US STATE REGULATIONS :
 - CALIFORNIA PROPOSITION 65 (Safe Drinking Water and Toxic Enforcement Act)
 - : Not regulated
- 4) Chemical inventory status:

UNID Co., Ltd. Ulsan Plant	SAFETY DATA SHEET (SDS-GHS)	Issue date : 2017.11.17
	POTASSIUM CARBONATE-Solid	Revised date : 2020.12.18
SDS-Prod-054(R1)		Page : 10/10

- -. US inventory (TSCA): listed.
- -. TSCA 12(b) Export Notifications: Not listed.

5) Others

- -. Rotterdam Convention on Harmful Chemicals & Pesticides : Not applicable
- -. Stockholm Convention on Persistent Organic Pollutants : Not applicable
- -. Montreal Protocol on Substances That Deplete the Ozone Layer : Not applicable

16. OTHER INFORMATION

- 1. Issue date: 2017. 10. 17 (Full revision according to the GHS harmonized criteria)
- 2. Revision number and Last date revised : 2020.12.18
- 3. Written Authority: UNID Co., Ltd. (http://www.unid.co.kr Tel. 052-279-0000)