

# **North America**

# **EXAMPLES OF NORTH AMERICAN MARKING**

Division System				
Class I, Division	Class I, Division 1, Groups A, B, C, D T4			
Class I Hazard class				
Division 1 Area classification				
Groups A, B, C, D Gas group				
T4 Temperature classification				
Class II, Divis	ion 1, Groups E, F, G			
Class II Hazard class				
Division 1 Area classification				
Groups E, F, G Dust group				

	Zone System					
	Class I, Zone 0, AEx ia IIC T4					
Class I Hazard class						
Zone 0	Zone 0 Area classification					
AEx Approved to US standards (Ex - Canadian standards)						
ia	ia Protection concept					
IIC	Gas group					
T4	Temperature classification					

# **STANDARDS ELECTRICAL**

Division System, Class I (Gas, Vapour, & Mists)

Type of Protection	Code	Country	Permitted Division	Standard FM, UL CSA C22.2	Definition
General		USA	1,2	FM 3600	Applies to all protection
Requirements		CAN	1,2	CSA No 0	concepts
Non-incendive	NI	USA	2	UL 121201 FM 3611	No arcs, sparks, or hot surfaces
	NI	CAN	2	CSA No 213	Carracoc
Explosion-proof	XP	USA	1	UL 1203 FM 3615	Contain the explosion & quench the flame
	XP	CAN	1	CSA No 213	quenon the name
Instrinsic Safety	IS	USA	1	UL 913 FM 3610	Energy limitation in sparks & hot surfaces
	IS	CAN	1	CSA 60079-11	sparks & not surfaces
	Type X	USA	1		
Pressurized	Type Y Type Z	USA USA	1 2	FM 3620 NFPA 496	Exclude the flammable
. 15554254	Type X Type Y Type Z	CAN CAN CAN	1 1 2	NFPA 496	gas

### **Division System, Class II (Dusts)**

Type of Protection	Code	Country	Permitted Division	Standard FM, UL CSA C22.2	Definition
General		USA	1,2	FM 3600	Applies to all protection
Requirements		CAN	1,2	CSA No 0	concepts
Dust Ignition Proof	-	USA	1	UL 1203 FM 3616	
11001	_	CAN	1	CSA No 25	
Dust Protect-	_	USA	2	UL 121201 FM 3611	Keep the combustible dust out
Cu	_	CAN	2	CSA No 213	
Intrinsic Safety	IS	USA	1	UL 913 FM 3610	Energy limitation in sparks & hot surfaces
Janoty	IS	CAN	1	CSA 60079-11	cunacco
	PX	USA	1		
	PY PZ	USA USA	1 2	FM 3620 NFPA 496	
Pressurized	. –		_		Keep the combustible dust out
	PX	CAN	1	NEDA 406	
	PY PZ	CAN CAN	2	NFPA 496	

Note: The standards listed above deal with Hazardous Locations (HazLoc) approvals only. North American approvals require both HazLoc and Ordinary Locations (OrdLoc) approvals before certification is complete.

#### **Division System, Class III (Fibres & Flyings)**

Type of Protection	Code	Country	Permitted Division	Standard FM, UL CSA C22.2	Definition
General	-	USA	1, 2	FM 3600	Applies to all protection
Requirements	-	CAN	1, 2	CSA No 0	concepts
Fibre & Flying	-	USA	1, 2	UL 121201	Keep the ignitable fibres &
Protection	-	CAN	1, 2	CSA No 213	flyings out
Instrinsic	IS	USA	1	UL 60079-11	Energy limitation in sparks &
Safety	IS	CAN	1	CSA 60079-11	hot surfaces

Note: The standards listed above deal with Hazardous Locations (HazLoc) approvals only. North American approvals require both HazLoc and Ordinary Locations (OrdLoc) approvals before certification is complete.

#### Zones System, Class I (Gas, Vapour, & Mists)

Type of Protection	Code	Country	Permitted Division	Standard FM, UL CSA C22.2	Definition
General	AEx	USA	0,1,2	UL 60079-0	Applies to all protection
Requirements	Ex	CAN	0,1,2	CSA 60079-0	concepts

Increased	AEx eb AEx ec	USA USA	1 2	UL 60079-7	No area
Safety	Ex eb Ex ec	CAN CAN	1 2	CSA 60079-7	No arcs, sparks, or hot surfaces. Enclosure IP
Non-sparking	AEx nA	USA	2	UL 60079-15	54 or better.
Non-sparking	Ex nA	CAN	2	CSA 60079-15	
	AEx da AEx db AEx dc	USA USA USA	0* 1 2	UL 60079-1	
Flameproof	Ex da Ex db Ex dc	CAN CAN CAN	0* 1 2	CSA 60079-1	Contain the explosion and quench
England Break	AEx nC	USA	2	UL 60079-15	the flame.
Enclosed Break	Ex nC	CAN	2	CSA 60079-15	*applies to catalytic sensors only
Dawday Fillad	AEx q	USA	1	UL 60079-5	
Powder Filled	Ex q	CAN	1	CSA 60079-5	
	AEx ia AEx ib AEx ic	USA USA USA	0 1 2	UL 60079-11	Energy limitation in
Intrinsic Safety	Ex ia Ex ib Ex ic	CAN CAN CAN	0 1 2	CSA 60079-11	sparks & hot surfaces
Pressurized	AEx pxb AEx pyb AEx pzc	USA USA USA	1 1 2	UL 60079-2	
Pressurized	AEx pxb AEx pyb AEx pzc	CAN CAN CAN	1 1 2	CSA 60079-2	
Encapsulation	AEx ma AEx mb AEx mc	USA USA USA	0 1 2	UL 60079-18	Keep the
Encapsulation	Ex ma Ex mb Ex mc	CAN CAN CAN	0 1 2	CSA 60079-18	flammable gas out
Oil Immersion	AEx ob AEx oc	USA USA	1 2	ISA 60079-6	
	Ex ob Ex oc	CAN CAN	1 2	CSA 60079-6	
Restricted	AEx nR	USA	2	UL 60079-15	
Breathing	Ex nR	CAN	2	CSA 60079-15	

Equipment suitable for use in a Zone 0 is permitted in a Zone 1 or 2
Equipment suitable for use in a Zone 1 is permitted in a Zone 2, but not in a Zone 0
Equipment suitable for use in a Zone 2 is not permitted in either a Zone 0 or Zone 1
Note: The standards listed above deal with Hazardous Locations (HazLoc) approvals only. North American approvals require both HazLoc and Ordinary Locations (OrdLoc) approvals before certification is complete.

#### **Zones System, Class II (Dusts)**

Type of Protection	Code	Country	Permitted Division	Standard FM, UL CSA C22.2	Definition
General	AEx	USA	0,1,2	UL 60079-0	Applies to all protection
Requirements	Ex	CAN	0,1,2	CSA 60079-0	concepts
Intrinsic Safety	AEx ia AEx ib AEx ic	USA USA USA	0 1 2	UL 60079-11	Energy limitation in sparks
munisic salety	Ex ia Ex ib Ex ic	CAN CAN CAN	0 1 2	CSA 60079-11	& hot surfaces
Pressurized	AEx pxb AEx pyb AEx pzc	USA USA USA	21 21 22	UL 60079-2	
Pressurized	AEx pxb AEx pyb AEx pzc	CAN CAN CAN	21 21 22	CSA 60079-2	Keep the combustible gas
F	AEx ma AEx mb AEx mc	USA USA USA	20 21 22	UL 60079-18	out
Encapsulation	Ex ma Ex mb Ex mc	CAN CAN CAN	20 21 22	CSA 60079-18	
Optical	AEx op is AEx op pr AEx op sh	USA USA USA	20, 21,22 21, 22 20, 21, 22	UL 60079-28	To prevent ignition by
Radiation	Ex op is Ex op pr Ex op sh	CAN CAN CAN	20, 21,22 21, 22 20, 21, 22	CSA 60079-28	thermal, photochemical or plasma means

Equipment suitable for use in a Zone 20 is permitted in a Zone 21 or 22

Equipment suitable for use in a Zone 20 is permitted in a Zone 21 or 22

Equipment suitable for use in a Zone 21 is permitted in a Zone 22, but not in a Zone 20

Equipment suitable for use in a Zone 22 is not permitted in either a Zone 20 or Zone 21

Note: The standards listed above deal with Hazardous Locations (HazLoc) approvals only. North American approvals require both HazLoc and Ordinary Locations (OrdLoc) approvals before certification is complete.

# **INGRESS PROTECTION CODES [IEC 60529]**

Fi	rst Number (protect from solid bodies)		Second Number (protect from water)
0	No protection	0	No protection
1	Objects > 50mm	1	Vertical drip
2	Objects > 12.5mm	2	Angled drip
3	Objects > 2.5mm	3	Spraying
4	Objects > 1.0mm	4	Splashing
5	Dust-Protected	5	Jetting
		6	Powerful jetting
		7	Temporary immersion
		8	Continuous immersion
		9	High pressure and temperature water jet



# General

# **AREA CLASSIFICATION**

Class & Division System (Canada & US Only)				
Class I Flammable gases, vapours or liquids *				
Class II	Combustible dusts *			
Class III	Class III Ignitable fibres and flyings *			
Division 1	Where ignitable concentrations of *can exist all of the time or some of the time under normal operating conditions.			
Division 2	Where ignitable concentrations of * are not likely to exist under normal operating conditions.			

	Groups	
CLASSI	CLASS II	CLASS III
A - Acetylene	E - Metal Dust	
B - Hydrogen	F - Coal Dust	None Specified
C - Ethylene	G - Grain Dust	None Specified
D - Propane		

	Zones System (IECEx / ATEX / Canada & US)						
ZON	ΝE	Hazardous areas are classified into Zones based upon the frequency of the occurrence and					
Gas	Dust	duration of an explosivegas/dust atmosphere, as follows:					
0	20	A potentially flammable atmosphere is present continuously or for long periods or frequently.					
1	21	A potentially flammable atmosphere is likely to occur in normal operation occasionally.					
2	22	A potentially flammable atmosphere is not likely to occur in normal operation but, if it does occur, will persist for a short period only.					

Reference: EN 60079-10

Correlation Between Divisions & Zones					
Type of Area Divisions Zones Definition					
Continuous Hazard	1	0, 20	A place in which a PFA is continuously present		
Intermittent Hazard	1	1, 21	A place in which a PFA is likely to occur in normal operation.		
Abnormal Hazard  2 2, 22 A place in which a PFA is not likely to occur in normal oper but may occur for short periods.					
Both Canada and the US are making greater use of the Zone system					

# **MATERIAL GROUPINGS**

	Division System	Zone System		
MATERIAL	CLASS/GROUP	MATERIAL	GROUP	
Acetylene	Class I, Group A	Acetylene	lic.	
Hydrogen Class I, Group B		Hydrogen	- IIC	
Ethlene	Class I, Group C	Ethlene	IIB	
Propane	Class I, Group D	Propane	IIA	
Methane (Mines)	N/A (see note 1)	Methane (Mines)	I	
Metal Dusts	Class II, Group E	Conductive Dusts	IIIC	
Coal Dusts	Class II, Group F	Non-conductive Dusts	IIIB	
Grain Dusts	Class II, Group G	Non-conductive Dusts	IIID	
Fibers/Flyings	Class III	Combustive flyings	IIIA	

Note 1: Mines are not within the scope of the Division system (Canada &US)

#### **Material Ex Classifications**

Gas	Ignition Temp (°C)	Apparatus Group	Class
Ammonia	630	IIA	T1
Hydrogen	560	IIC	T1
Methane	537	IIA	T1
Propane	450	IIA	T2
Ethylene	425	IIB	T2
Butane	372	IIA	T2
Acetylene	305	IIC	T2
Cyclohexane	259	IIA	Т3
Kerosene	210	IIA	Т3
Di-ethyl Ether	160	IIB	T4
Carbon Disulphide	90	IIC	Т6

Dust Typical Ignition Temperatures					
DUST	CLOUD (°C)	LAYER (°C)			
Aluminum	590	>450			
Coal dust (ignites)	380	225			
Flour	490	340			
Grain dust	510	300			
Methyl cellulose	420	320			
Phenolic resin	530	>450			
Polythene	420	(melts)			
PVC	700	>450			
Soot	810	570			
Starch	460	435			
Sugar	490	460			

# **GAS & DUST GROUPINGS**

Gas (	Groups	Dust Groups		
GAS GROUP TYPICAL GAS		DUST GROUP	ТҮРЕ	
I	Methane	IIIA	Combustible flyings	
IIA Propane		IIIB	Non-conductive dust	
IIB	IIB Ethylene		Conductive dust	
IIC Hydrogen				

Group I – Covers mining applications
Gas Group II – Covers surface and other locations
Dust Group III – Covers surface and other locations

## **TEMPERATURE CLASSIFICATION**

Maximum Surface Temperature (°C)	Divisions	Zones
450	T1	T1
300	T2	T2
280	T2A	_
260	T2B	_
230	T2C	_
215	T2D	_
200	Т3	ТЗ
180	T3A	_
165	ТЗВ	_
160	T3C	_
135	T4	T4
120	T4A	_
100	T5	T5
85	Т6	Т6

# CORRELATION BETWEEN ZONES / EQUIPMENT PROTECTION LEVEL (EPL) / ATEX CATEGORIES

Zone	EPL	Category			
0	Ga	1G			
1	Gb	2G			
2	Gc	3G			
20	Da	1D			
21	Db	2D			
22	Dc	3D			
Mining Application (Equipment can remain energised in the presence of flammable atmosphere – firedamp)	Т3	Т3			
Mining Application (Equipment to be de-energised when flammable atmosphere is detected – firedamp)	ТЗА	_			
G =	G = Gas, D = Dust, M = Mining				



# **ATEX & IECEX**

Exam	Examples of ATEX Directive Marking				
	Denotes that a product complies with all the relevant European Directives				
	Notified Body Number (Sira Certification Service)				
	Specific marking for explosion protection				
II	Equipment group (Could be I for mining or II for surface industry)				
2	Equipment category (Could be 1, 2, 3 depending upon Zone of intended use)				
G	Type of flammable atmosphere (G = Gas, D = Dust)				
M1	Mining applications (M1 = equipment remains energised, M2 = de-energised)				

Example of Standards Marking - Gas (Marking derived from the EN and/or IEC standards)						
	Ex db IIC T4 Gb					
Ex	Denotes explosion protection					
db	Denotes type of protection (see protection concepts for alternatives)					
IIC	Denotes gas group (see gas groups for alternatives)					
Т4	T4 Denotes temperature classification (see temp classification for alternatives)					
Gb	EPL – Equipment Protection Level (see EPL table for alternatives)					

Example of Standards Marking - Dust (Marking derived from the EN and/or IEC standards)						
Ex tb IIIC T135°C Db						
Ex	Denotes explosion protection					
tb	Denotes type of protection (see protection concepts for alternatives)					
IIIC	Denotes dust group (see gas groups for alternatives)					
T135°C	Denotes temperature classification (see temp classification for alternatives)					
Db	EPL – Equipment Protection Level (see EPL table for alternatives)					

# **STANDARDS ELECTRICAL**

#### **ATEX & IECEX**

Zones System, Class I (Gas, Vapour, & Mists)

Type of Protection	Symbol	IECEx EPL	ATEX Category	Permitted Zone	Standard EN- ATEX IEC-IECEx	Definition
General Requirements	N/A	Ga Gb Gc	1 2 3	0 1 2	60079-0	Applies to all protection concepts
Increased Safety	eb ec	Gb Gc	2 3	1 2	60079-7	No arcs, sparks, or hot surfaces.
Type n (non-sparking)	nA	Gc	3	2	60079-15	Enclosure IP 54 or better.

Flameproof	da* db dc	Ga* Gb Gc	1* 2 3	0* 1 2	60079-1	Contain the explosion and quench the
Type n (enclosed break)	nC	Gc	3	2	60079-15	flame. *applies to catalytic
Quartz/Sand Filled	q	Gb Gc	2 3	1 2	60079-5	sensors only
Intrinsic Safety	ia ib ic	Ga Gb Gc	1 2 3	0 1 2	60079-11	Energy limitation in sparks & hot surfaces
Pressurized	pxb pyb pzc	Gb Gb Gc	2 2 3	1 1 2	60079-2	
Encapsulation	ma mb mc	Ga Gb Gc	1 2 3	0 1 2	60079-18	
Oil Immersion	ob oc	Gb Gc	2 3	1 2	60079-6	Keep the flammable gas out
Type n (sealing & hermetic sealing)	nC	Gc	3	2	60079-15	
Type n (restrictive breathing)	nR	Gc	3	2	60079-15	
Optical Radiation	Op is Op sh Op pr	Ga Ga Gb	1 1 2	0 0 1	60079-28	To prevent ignition by thermal, photochemical or plasma means

Equipment suitable for use in a Zone 0 is permitted in a Zone 1 or 2 Equipment suitable for use in a Zone 1 is permitted in a Zone 2, but not in a Zone 0 Equipment suitable for use in a Zone 2 is not permitted in either a Zone 0 or Zone 1

#### **ATEX & IECEx**

Zones System, Class II (Dusts)

Type of Protection	Symbol	IECEx EPL	ATEX Category	Permitted Zone	Standard EN-ATEX ICE-IECEx	Definition
General Requirements	N/A	Da Db Dc	1 2 3	20 21 22	60079-0	Applies to all protection concepts
Intrinsic Safety	ia ib ic	Da Db Dc	1 2 3	20 21 22	60079-11	Energy limitation in sparks & hot surfaces
Enclosure	ta tb tc	Da Db Dc	1 2 3	20 21 22	60079-31	
Pressurized	pxb pyb pzc	Db Db Dc	2 2 3	21 21 22	60079-2	Prevents dust coming into contact with electrical parts
Encapsulation	ma mb mc	Ga Gb Gc	1 2 3	20 21 22	60079-18	

Optical Radiation	Op is Op sh Op pr	Da Da Db	1 1 2	20 20 21	60079-28	To prevent ignition by thermal, photochemical or plasma means
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Equipment suitable for use in a Zone 20 is permitted in a Zone 21 or 22 Equipment suitable for use in a Zone 21 is permitted in a Zone 22, but not in a Zone 20 Equipment suitable for use in a Zone 22 is not permitted in either a Zone 20 or Zone 21

# STANDARDS NON-ELECRTRICAL

#### **ATEX & IECEx**

Zones System, Class I (Gas, Vapour, & Mists)

Type of Protection	Symbol	IECEx EPL	ATEX Category	Permitted Zone	Standard EN- ATEX IEC-IECEx	Definition
General Requirements	N/A	N/A	1 2 3	0, 1, 2, 20, 21, 22	EN 13463-1	Applies to all protection concepts
Flow Restricted Enclosure	fr	N/A	3	2 22	EN 13463-2	Relies on tight seals, closely
Flameproof Enclosure	d	N/A	2, 3	2	EN 13463-3	matched joints and rugged enclosures.
Constructional Safety	С	N/A	1 2 3	0, 1, 2, 20, 21, 22	EN 13463-5	Ignition hazard eliminated by good engineering practices
Control of Ignition Source	b	N/A	1 2 3	0, 1, 2, 20, 21, 22	EN 13463-6	Control equipment fitted to detect malfunctions
Liquid Immersion	k	N/A	1 2 3	0, 1, 2, 20, 21, 22	EN 13463-8	Enclosure filled with liquid to prevent contact with explosive atmosphere
New Non-Electrical standards for ATEX and IECEx						
General Requirements	N/A	Ga Da Gb Db Gc	1 2 3	0, 20 1, 21 2, 22	80079-36	Applies to all protection concepts

Constructional Safety						Ignition hazard eliminated by good engineering practices
Control of		Ga Da	1	0, 20		Control equipment
Ignition Source	Ex h	Gb Db	2	1, 21	80079-37	fitted to detect malfunctions
Liquid Immersion		Gc Db	3	2, 22		Enclosure filled with liquid to prevent contact with explosive atmosphere

Equipment suitable for use in a Zone 20 is permitted in a Zone 21 or 22 Equipment suitable for use in a Zone 21 is permitted in a Zone 22, but not in a Zone 20 Equipment suitable for use in a Zone 22 is not permitted in either a Zone 20 or Zone 21

	ATEX Compliance Routes for Non-Electrical Equipment
Zone	Procedure
0, 20	EU Type Examination (Annex III) and Conformity to type (Annex VI) or Product QA (Annex VII - QAN)
1, 21	Lodge a Technical File¹ with a Notified Body and Internal Control of Production (Annex VIII)
2, 22	Internal Control of Production (Annex VIII)

Notes 1 (see Zone 1, 21 from the above) - Technical File Contents
General description of the equipment
Ignition Hazard Assessment
Design and manufacturing drawings
Procedure for the safe installation, operation and repair of the equipment
Assessments against the relevant ATEX standards or EHSR's (Essential Health & Safety Requirements)
Calculations and test results where applicable

	IECEx Compliance Routes for Non-Electrical Equipment
Zone	Procedure
0, 20	
1, 21	Certificate of Conformity and QAR (Quality Assurance Report)
2, 22	