SAFETY DATA SHEET



D-limonene

Section 1. Identification

GHS product identifier : D-limonene

Chemical name : (R)-p-mentha-1,8-diene

Other means of : Cyclohexene, 1-methyl-4-(1-methylethenyl)-,(R); Citrus Terpenes, Terpene identification : Hydrocarbon.

Product type : Liquid.

Supplier's details : Level 7 Chemical

255 Sturgis Rd, Conway, AR 72034

(855) 927-1777

Emergency telephone

number

: CHEMTREC (800) 424-9300 (AVAILABLE 24 HOURS A DAY)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1

ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements : Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

May be fatal if swallowed and enters airways.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

Prevention: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot

surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Avoid breathing vapor. Wash hands thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response : IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse

skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical

attention.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

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Section 2. Hazards identification

Hazards not otherwise

: None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture

: Substance

Chemical name

: (R)-p-mentha-1,8-diene

Other means of identification

: Cyclohexene, 1-methyl-4-(1-methylethenyl)-,(R); Citrus Terpenes, Terpene

Hydrocarbon.

CAS number/other identifiers

CAS number : 5989-27-5

Ingredient name	%	CAS number
(R)-p-mentha-1,8-diene	60-100	5989-27-5

The Specific percentage of composition is being withheld as a trade secret. Further information is available as required by 29 CFR 1910.1200(i). Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie. belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards. Inhalation : No known significant effects or critical hazards.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

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Section 4. First aid measures

Ingestion : May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : Adverse symptoms may include the following:

nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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Section 6. Accidental release measures

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
(R)-p-mentha-1,8-diene	None.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eve/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Colorless to light yellow.

Odor : Lemon-like.
Odor threshold : Not available.

pH : Not applicable.

Melting point : -73.97°C (-101.1°F)

Boiling point : 178°C (352.4°F)

Flash point : Closed cup: 46°C (114.8°F). (Tagliabue.)

Evaporation rate : 0.5 compared with butyl acetate

Flammability (solid, gas) : Not available.

Lower and upper explosive

(flammable) limits

: Lower: 0.7% Upper: 6.1%

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Section 9. Physical and chemical properties

Vapor pressure : 0.2 kPa (1.5 mm Hg) (at 20°C)

Vapor density : 4.7 (Air = 1)
Relative density : 0.84 (Water = 1)

Solubility : Easily soluble in the following materials: methanol, acetone.

: Dynamic: 0.85 cP

: 136.26 g/mole

Insoluble in the following materials: cold water, hot water.

Solubility in water : 0.01 g/l
Partition coefficient: n- : 4.38

octanol/water

Molecular weight

Viscosity

Auto-ignition temperature : 237°C (458.6°F)

Decomposition temperature : Not available.

Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
(R)-p-mentha-1,8-diene	LD50 Dermal LD50 Oral		>5000 mg/kg 4400 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
(R)-p-mentha-1,8-diene	Skin - Mild irritant	Rabbit	-	24 hours 10 Percent	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

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Section 11. Toxicological information

Classification

Product/ingredient name	OSHA	IARC	NTP
(R)-p-mentha-1,8-diene	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
(R)-p-mentha-1,8-diene	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion : May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: Adverse symptoms may include the following:

nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate :

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

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Section 11. Toxicological information

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	4400 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute EC50 688 μg/l Fresh water	Daphnia - Daphnia magna Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	48 hours 96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
(R)-p-mentha-1,8-diene	4.38	-	high

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification
UN number	NA1993
UN proper shipping name	COMBUSTIBLE LIQUID, N.O.S. (D-limonene)
Transport hazard class(es)	Combustible liquid.
Packing group	III
Environmental hazards	No.
Additional information	Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and

the IBC Code

: Not available.

Section 15. Regulatory information

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined **U.S. Federal regulations**

United States inventory (TSCA 8b): This material is listed or exempted.

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602 **Class II Substances**

: Not listed

DEA List I Chemicals

: Not listed

(Precursor Chemicals) **DEA List II Chemicals**

(Essential Chemicals)

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3

> SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 ASPIRATION HAZARD - Category 1

Composition/information on ingredients

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Section 15. Regulatory information

Name		hazard	Sudden release of pressure	Reactive	(acute) health	Delayed (chronic) health hazard
(R)-p-mentha-1,8-diene	100	Yes.	No.	No.	Yes.	No.

State regulations

Massachusetts: This material is not listed.New York: This material is not listed.New Jersey: This material is not listed.Pennsylvania: This material is not listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : This material is listed or exempted.

Canada : This material is listed or exempted.

China : This material is listed or exempted.

Europe : This material is listed or exempted.

Japan : Japan inventory (ENCS): This material is listed or exempted.

Japan inventory (ISHL): This material is listed or exempted.

Malaysia : Not determined

New Zealand: This material is listed or exempted.Philippines: This material is listed or exempted.Republic of Korea: This material is listed or exempted.Taiwan: This material is listed or exempted.Turkey: This material is listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	Expert judgment
SKIN IRRITATION - Category 2	Expert judgment
SKIN SENSITIZATION - Category 1	Expert judgment
ASPIRATION HAZARD - Category 1	Expert judgment

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships. 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Shipping update 08/09/01; MSDS Update 01/20/2012; GHS Update 06/04/15; HMIS

Update 08/04/2020.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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